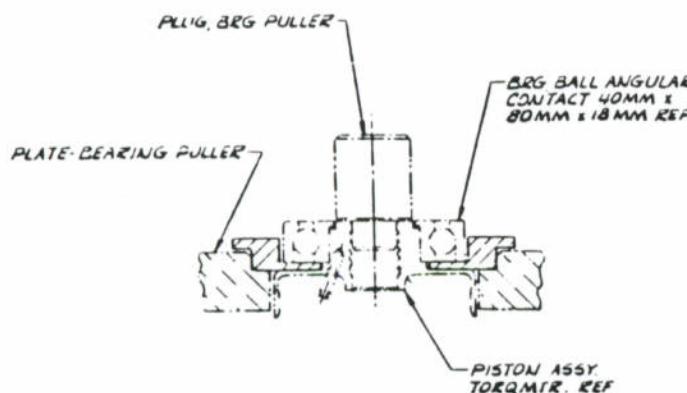


## FILE COPY

#### NOTE

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH U.S. 3/16 HIGH FIGURES THE FOLLOWING IN THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER IN INVERTED NAME OR TRADE MARK.
2. FINISH ALL OVER  $\frac{1}{16}$  U.O.S.
3. BREAK SHARP EDGES .020 U.O.S.

3102



EACH ITEM PURCHASED SEPARATELY  
MUST BE STAMPED OR ETCHED  
TO IDENTIFY AND DETAIL NUMBER  
IF SUITABLE OR SUFFICIENT  
NOT PURCHASED ALONE OR

REDUCED  
PRINT